2020+ Ford Super Duty Bumper Grille Insert

Congratulations on your purchase of a high quality PUTCO product. Should you need any application or technical assistance, feel free to call us at: 1-800-247-3974

Monday-Friday 8:00 a.m. - 5:00 p.m. (Central Standard Time)

Contact your PUTCO dealer for other quality accessories.

Please read all instructions before installation and to check to see that all parts are included.

KIT CONTENTS:	
Description	**Qty.**
Grille Insert	**1**

Tools Needed:

- Flat blade screwdriver
- Trim removal tool

Installation Instructions:

1. Begin removing the license plate bracket by using a flat blade screwdriver to pry the top hooks off of the bumper as shown in **Figure 1a** and **1b**.



Fig. 1a: License plate removal

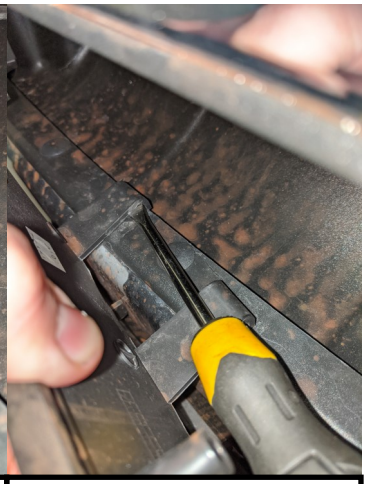


Fig. 1b: License plate removal

2. Remove the license plate bracket by depressing the clips on the backside of the bumper and pulling the bracket away from the truck. **Figure 2.**

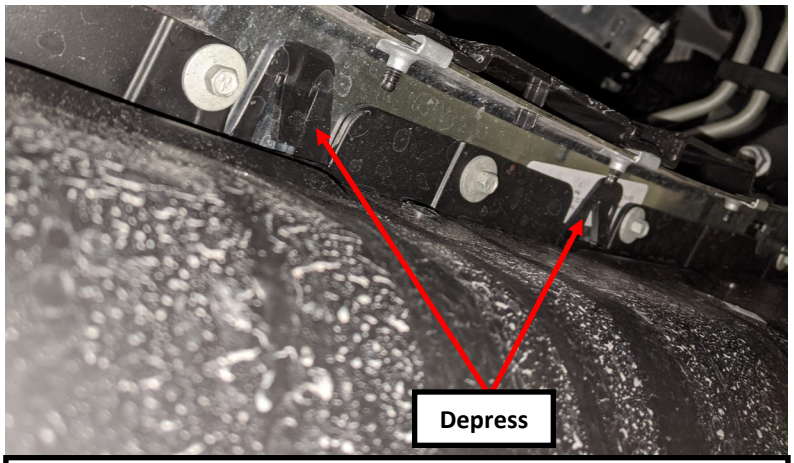


Figure 2: License plate bracket removal

Putco guarantees its Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. All painted products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.

Installation Instructions:

3. Using the trim removal tool, remove the outer two Christmas tree clips from the bottom of the grille opening. **Figure 3.**

4. Using the trim removal tool, remove four of the five pins (outer two on each side, central pin is not necessary to remove) from the pop-clips located in the upper part of the grille opening. **Figure 4.**

5. Insert the grille insert by placing the two straight tabs inside the slots where the Christmas tree clips were previously removed. Use the pop-clip pins and the 90 degree tabs to secure the top of the grille insert. **Figure 5a** and **5b.**

6. Reinstall the license plate bracket by sliding in the bottom clips first and then pushing the top clips into place.

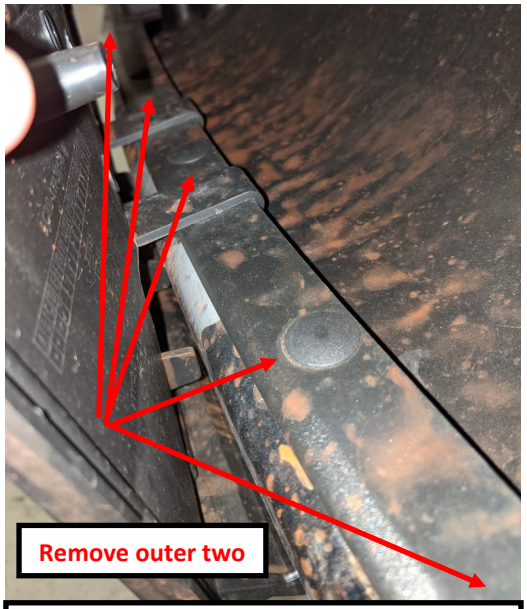


Figure 3: Tree clips.

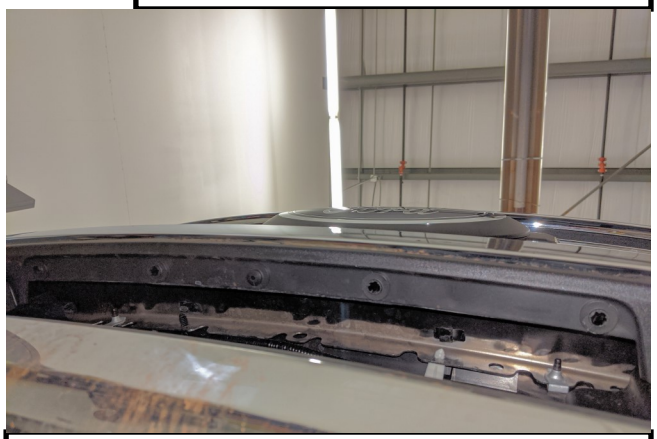


Figure 4: Pop-clips pin removal



Figure 5a: Straight tab location



Figure 5b: 90° tab secured with pop-clip pins

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