

2019+ Ford Ranger Bumper Grille Insert

Congratulations on your purchase of a high quality PUTCO product. Should you need any application or technical assistance, feel free to call us at: 1-800-247-3974

Monday-Friday 8:00 a.m. - 5:00 p.m. (Central Standard Time)

Contact your PUTCO dealer for other quality accessories.

Please read all instructions before installation and to check to see that all parts are included.

KIT CONTENTS:	
Description	Qty.
Grille Insert	1
3M Adhesion Promoter Wipe	1

Tools Needed:

- 10mm socket
- Flathead screwdriver
- Trim removal tool

Installation Instructions:

1. Remove and keep the five 10mm bolts that hold on the lower bumper valance. (**Figure 1.**)



Figure 1—Five lower valance bolts.

2. Remove and keep the two 10mm bolts that hold on the license plate bracket shown in **Figure 2.** These screws can be differentiated from the valance screws because they are slightly longer.

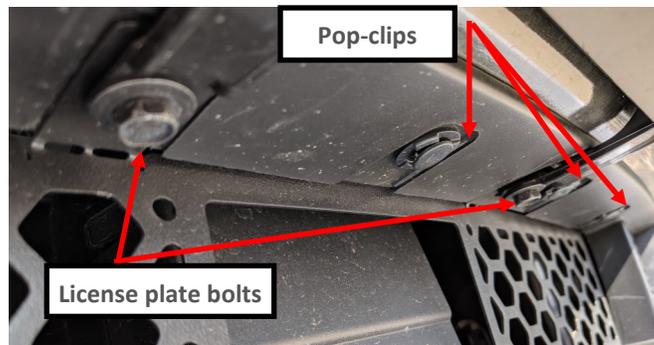


Figure 2—License plate bolts and pop-clips.

Putco guarantees its Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. All painted products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.

Installation Instructions:

- Using the flathead screwdriver, remove and keep the 5 pop-clips from the upper bumper valance seen in **Figure 2**.
- To remove the lower bumper valance, begin by using the plastic trim removal tool to pry out the edge of the valance cover. Once the valance pops out slightly, grab where indicated in **Figure 3**. and pull outwards. This may require a decent amount of force.

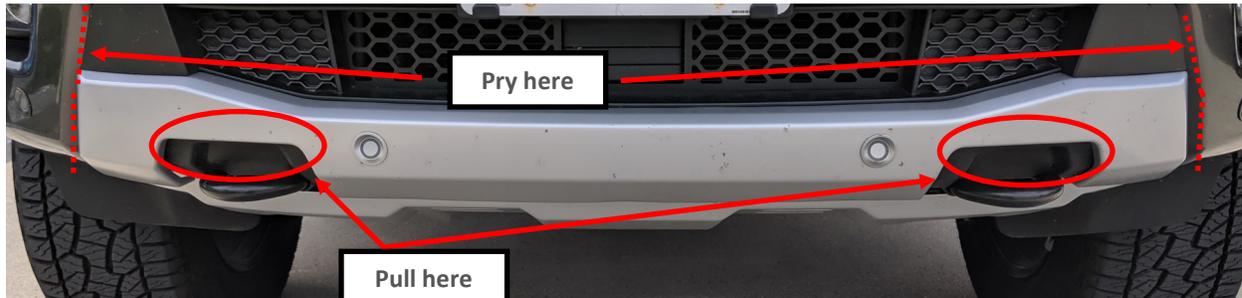


Figure 3—Bumper valance removal.

- Unplug the two parking sensors from their harness. It is recommended at this point to remove any metal clips that were left behind in the metal part of the bumper and install them onto the plastic bumper valance when it is off the vehicle. This will aid in ease of installation later.
- Thoroughly clean any dirt and debris off of the interior of the bumper valance seen in **Figure 4**. Wipe down the area with rubbing alcohol to ensure proper tape adhesion. Use the included 3M Adhesion Promoter wipe and wipe down the area in **Figure 4**. Make sure the area is dry before installation.



Figure 4—Bumper valance interior.

- Remove the film from the double sided tape on the grill insert. To install the grill insert onto the bumper valance, line up the slots in the mounting tabs with the slots cut in the bumper for the license plate bolts. Push down on the grill insert so it follows the curvature of the bumper valance and slide it upwards until the tape contacts the underside of the lip. Squeeze together the bumper and tape tabs to make sure there is adequate contact of the tape. (**Figure 5 & 6**)

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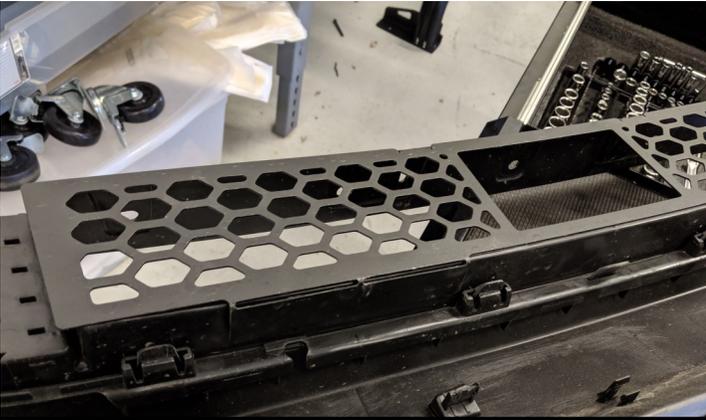


Figure 5—Set grille onto bumper valance.

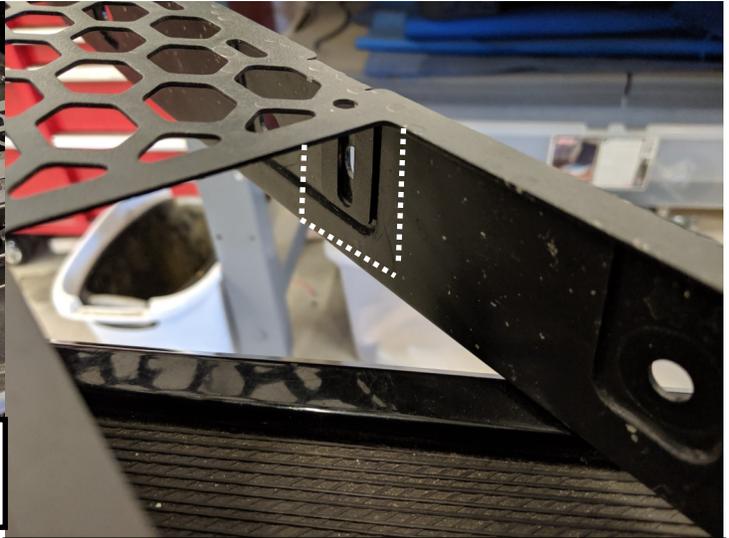


Figure 6—Align tabs with License plate holes..

8. Begin reinstalling the bumper valance by reconnecting the parking sensor harness.
9. Lift up the license plate bracket and push the bumper into the vehicle until all clips have popped into place.
10. Reinstall the two license plate bolts, five lower valance bolts, and five valance pop-clips.



Figure 7—Installed grille.

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