For proper installation and best possible fit, please read all instructions BEFORE you begin.

Important Information

BEFORE you begin the installation process:

- Carefully read all instructions.
- Verify that all parts are included by checking the contents of your kit.

If any parts are missing or appear damaged, please contact our customer service team for assistance.

Customer Service

For support, please contact the Putco team, available Monday to Friday 8:30 AM to 5PM (Central Time).

1 800 247 3974

support@putco.com

Supported Vehicles

MAKE	MODEL	YEAR
Ford	F-150, F-250, F-350	2015 - 2026
Chevy/GMC	Silverado/Sierra 1500, 2500, 3500	2014 - 2026
Ram	Ram 1500, 2500, 3500	2010 - 2026
Nissan	Titan	2016 - 2024

Recommended Tools + Supplies

Socket Set (Vehicle Dependent)	3/16" Allen Wrench

Kit Contents - 890XX - Headache Rack

Headache Rack x 1	Front Stake Pocket Brackets x 2	5/16" x 3.25" Bolt x 2
3/8" x 1.5" Bolt x 2	3/8" Washer x 2	5/16" Washer x 2

Kit Contents - 890XX - Headache Rack Supplemental Hardware for Additional Mounting (Drill Install - Vehicle Dependent - See step 3)

5/16" x 1.25" Bolt x 2	5/16" Washer x 2	5/16" Flange Nut x 2

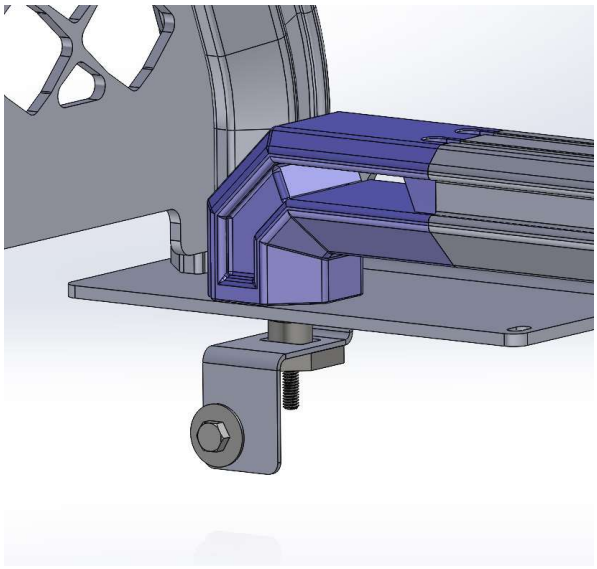
Kit Contents - 1098XX - Tec Rails

Tec Rail x 2	Tec Rail End Caps x 4	Stake Pocket Gaskets x 4
Front Stake Pocket Brackets x 2	Rear Stake Pocket Brackets x 2	5/16" x 3.25" Bolt x 4
3/8" Washer x 2/4 (Vehicle Dependent)	3/8" x 1.5" Bolt x 2/4 (Vehicle Dependent)	

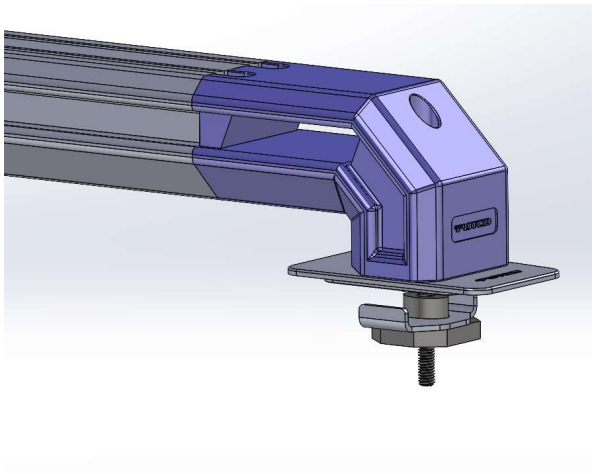
NOTE: This guide serves as a supplemental instruction to show how bed rails mount with a headache rack and the hardware that is required and not required. You should still go through the individual instruction set for each kit.

Step by Step Installation

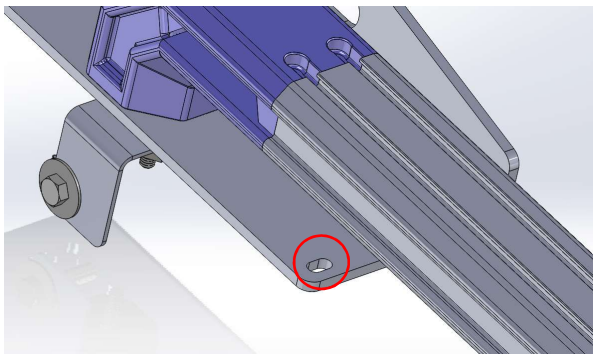
1. The mounting hardware in the Headache Rack kit will match the front hardware in the Tec Rail kit. The front stake pocket cover in the Tec Rail kit will not be needed if you are mounting to a Headache Rack.



2. The rear mount of the Tec Rail will remain the same and will require no additional hardware.



3. Some Headache Racks have an additional hole near the back of the footplate. This hole would need to be drilled into the bed and utilize the additional mounting hardware. If it is there, it is highly recommended to use that hole to increase rigidity.



4. Some hardware will be extra and can be kept or discarded.	Front Stake Pocket Gaskets x 2 Front Stake Pocket Brackets x 2 5/16" x 3.25" Bolt x 2 3/8" x 1.5" Bolt x 2 3/8" Washer x 2 5/16" Washer x 2

Congratulations on completing the installation of your Putco product!
For information regarding your warranty, please visit www.putco.com/warranty.

Issues? Please Contact Our Technical Support Team: 1 800 247 3974

WARNING: Final Inspection required. Inspect product was properly Installed and all installation instructions were followed.

For additional information, please visit our website at www.putco.com!