



270531B, 270531BL

2011+ Ford Super Duty Boss Grille Installation Instructions

Congratulations on your purchase of a high quality PUTCO product. Should you need any application or technical assistance, feel free to call us at: 1-800-357-9261

Monday-Friday 8:00 a.m. - 5:00 p.m. (Central Standard Time)

Contact your PUTCO dealer for other quality accessories.

Please read all instructions before installation and to check to see that all parts are included.

KIT CONTENTS:	
Description	Qty.
Boss Grille	1
1/4" x 20 Bolt	8
1/4" x 20 Nylock Nut	8
1/4" Washer	16
Only for Lighted Grille (below)	
20" Luminix Light	1
Wiring Harness	1
Switch	1
Light Bar Installation Instructions	1

Tools Needed:

- 10mm, 7/16" Socket and Ratchet
- Pliers
- Needle Nose Pliers
- Flat Blade Screwdriver
- 5/16" Drill Bit
- Dremel or Oscillating Multi-Tool
- Marker
- Drill

Boss Grille Installation

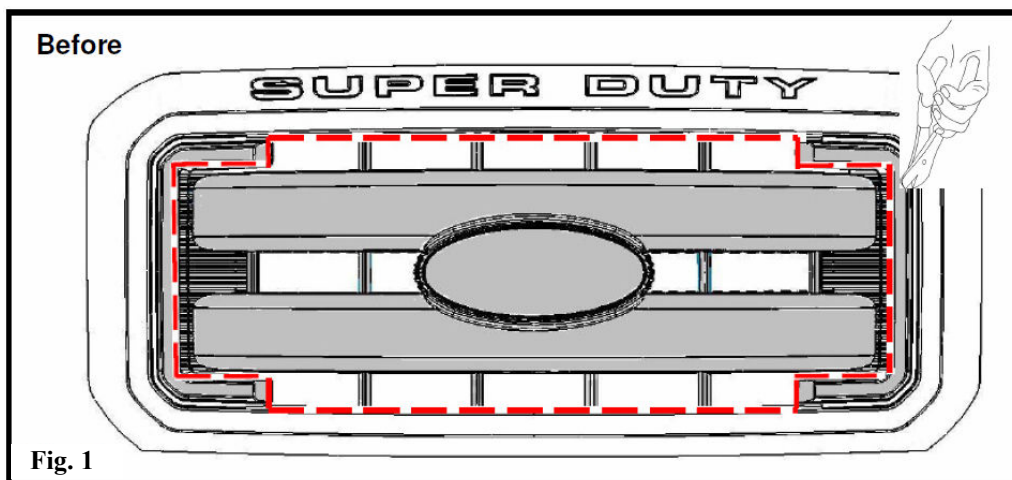
1. Open hood.
2. Remove four 10mm bolts from the top of the grille and set aside for re-installation.
3. Remove one push clip from the air deflector on the driver side near the headlight.
4. Carefully unclip five retainer clips that are behind the grille near the bottom. Use a flat head screw driver to release the retainer clips.

CAUTION: Take the proper precautions to protect the face of the grille from cosmetic damage.

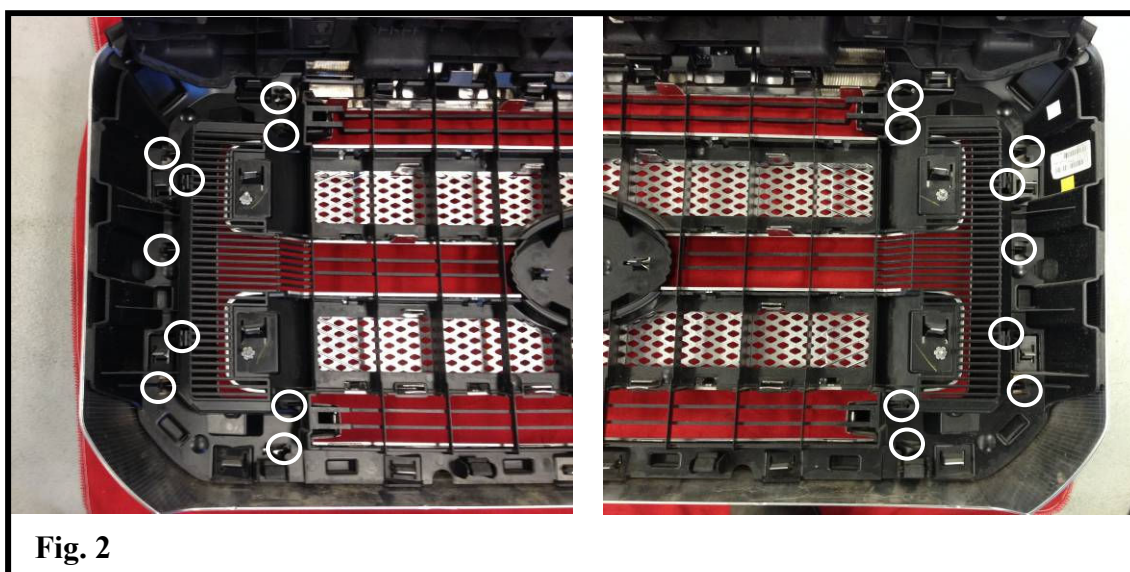
LIMITED 90 DAY WARRANTY

Putco guarantees it's Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. All painted products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco. **Putco is not liable for any vehicle damage resulting from the installation of our Hood Shield.**

5. Reposition factory grille away from the vehicle and place on a clean non-abrasive workbench.
6. Review Figure 1, 2, and 3 before cutting your factory grille. You will need to remove the center chrome or painted sections of the factory grille.
7. Carefully cut out the center section of the factory grille. Use the dashed lines in Figure 1 as a guide for cutting. (**Note: Discard the center section of the factory grille.**)



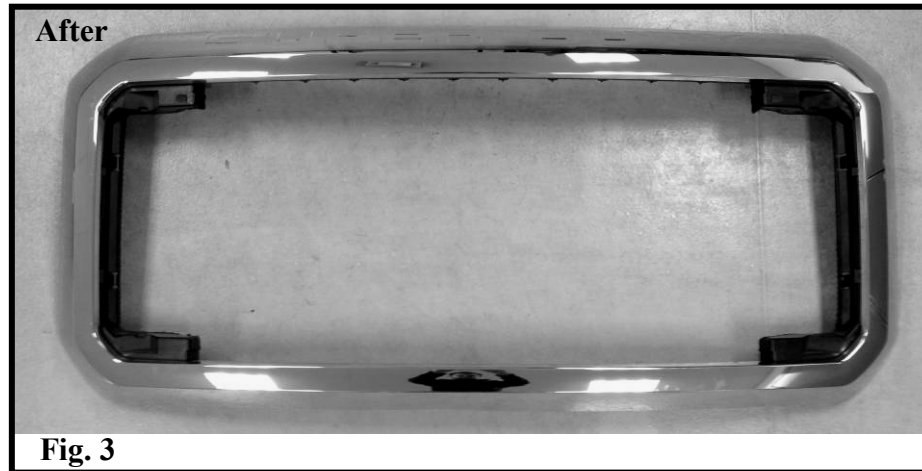
8. Break off 18 tabs located on the rear of the factory grille. Locations shown in Figure 2



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9. Turn grille back to the front side and remove the outer most C-shape plastic parts. Verify grille shell looks like Figure 3. (**Note: Breaking the tabs in Step 8 allows these front pieces to be removed. Rear plastic will remain**)



10. Position and align the **BOSS Grille** inside the factory surround. Mark the mounting locations using the brackets on the back side of the grille with a marker. **BOSS Grille** in grille shell will look like Figure 4.

(**Note: Ensure that the grille is centered and aligned before drilling.**)

11. Remove **BOSS Grille** from the factory surround and drill eight holes using a 5/16" drill bit. Use the marks made in Step-10 as a guide for drilling.

12. Insert the **BOSS Grille** into the factory surround. Align the mounting tabs with the drilled holes.

13. Secure the grille to the factory surround using the hardware provided.

14. Verify that the grille is secure in the factory surround and tighten all of the hardware.

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Fig. 4

For Lighted grilles, refer to Wiring Installation on Light Bar Installation Instructions for wiring instruction.

15. Attach the grille to the front of the vehicle by aligning the five retainer clips that attach near the bumper and press inwards. **(Note: A loud clicking noise is normal.)**
16. Verify that the grille retainer clips are fully engaged and that the grille is secure.
17. Re-attach the four 10mm bolts that were removed in Step-2 and tighten down.
18. Re-attach the air deflector that was detached in Step-3.
19. Close hood and confirm that all components and hardware are tight and secure.

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