

Chevy Silverado/GMC Sierra LD Installation Instructions – Locker Rails

Congratulations on your purchase of a high quality PUTCO product. Should you need any application or technical assistance, feel free to call us at: 1-800-357-9261

Monday-Friday 8:00 a.m. - 5:00 p.m. (Central Standard Time)

Contact your PUTCO dealer for other quality accessories.

Please read all instructions before installation and to check to see that all parts are included.

Tubular Bed Rail

Thank you for purchasing the General Motors Bed Rail Kit. Your package should contain the following items in Table 1.1 Tube Lengths vary depending on Make/Model, some components are specific by application.

Table 1.1		
Item Number	Description	Qty
1	Bed Rail Endcap	4
2	Tube	2
3	Gasket Front	2
4	Gasket Driver Rear	1
5	Gasket Pass Rear	1
6	Bracket Front	2
7	Bracket Rear	2
8	5/16-18 x 3 ¼" Bolt	4
9	5/16" washer	4
10	Threaded Nut Plate	4
11	3/8-16 x 1 ½" Bolt	4
12	3/8" Washer	4
13	Round Nylon Washer	4
14	Oval Nylon Washer	2
15	Bracket Spacer – Required Only For Part #'s: 84134646, 84134647, 84134652, 84134653, 84134643, 84134644, 84134649, 84134650	2

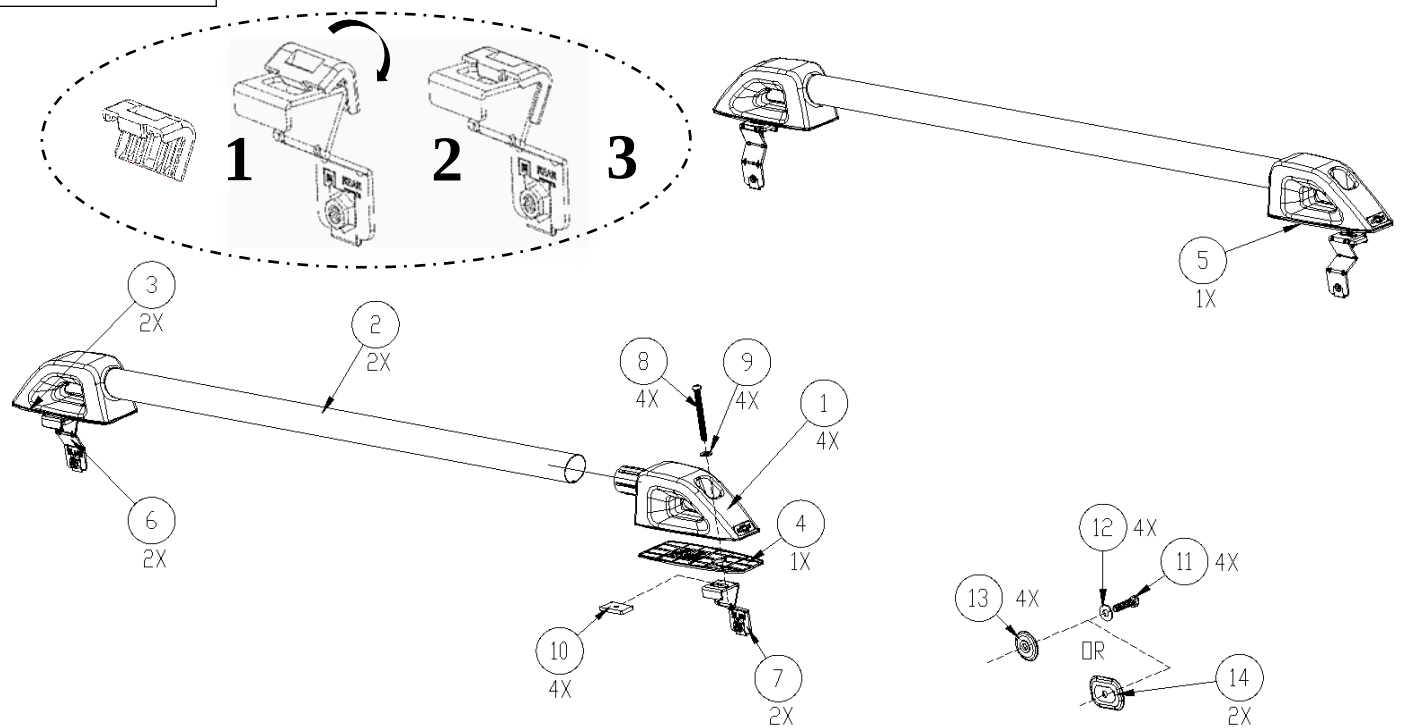
Tools Required:

- Ratchet Wrench
- Torque Wrench
- 9/16" Socket
- 3/16" Hex Socket
- Safety Glasses
- Bladed Cutting Tool

LIMITED LIFETIME WARRANTY

Putco guarantees its Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. All painted products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.

Figure 1

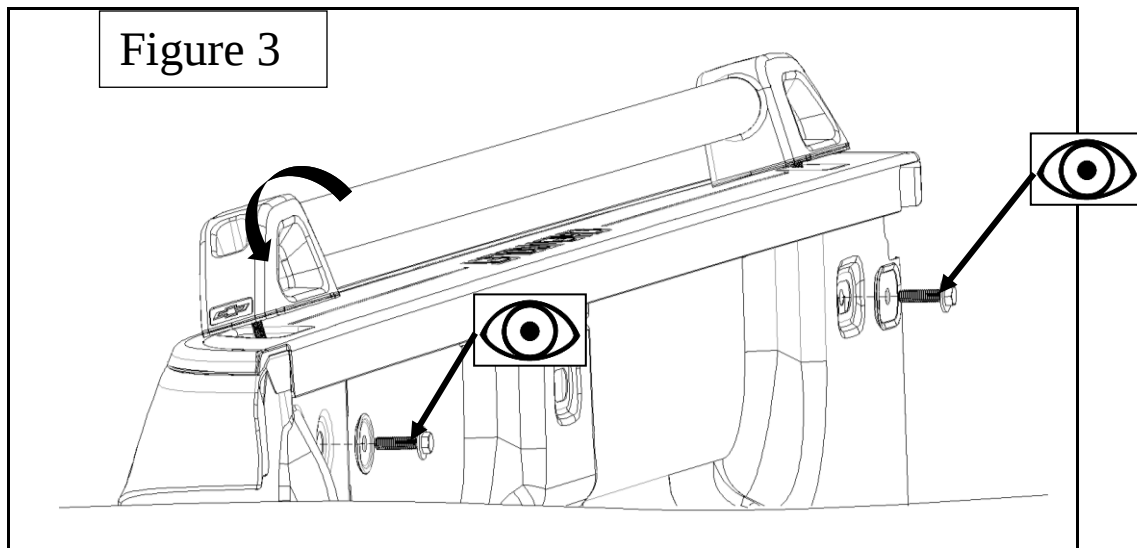


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Tubular Bed Rail

1. Press an Endcap into each end of the 2 tubes.
 - Align the slot in the tube with the index on the bottom of the endcap.
 - DO NOT force the tube onto the endcap or damage can occur
2. On a flat surface, loosely assemble the hardware and gaskets onto the endcaps by matching the labels according to the location on the vehicle. Brackets and gaskets are specific per location. Refer to the circled outlined section in Figure 1.
3. Vehicle bedcaps require cutting on both front stake pockets.
 - An outline is visible on the bedcap for location
 - Cut along the outline with a bladed cutting tool to remove the center portion.
4. Place the bedrail assemblies onto the bedsides by dropping the brackets into the stake pocket openings.
 - Make sure the Gaskets and brackets correspond with the correct side and orientation of the bedside.
 - Some applications require a bracket spacer for the two rear brackets, refer to table 1 item 15. Install if required (oval section outline) using Figure 1 as reference
 - At this point the bolt and threaded plate should be started by hand only
5. Lift one endcap at a time and tilt outwards until the bracket aligns with the inner bolt location. Use the hardware assembly shown in Figure 1 (rectangular box outline) to thread into the brackets in each location. Refer to Figure 3 for assembly
 - Rear Stake pockets require a round nylon washer
 - Front Stake pockets will require round OR oval washers by application. If your application requires oval washers there will be 2 extra round washers or vice versa by application.
 - Repeat for all 4 locations.



6. With a torque wrench, torque the 3/8" side bolts to 15 ft. lbs. (20 N m)

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- Pull up on the endcaps while tightening the bolts to prevent bracket rotation in the pocket.
7. Starting with the front endcaps tighten the casting onto the bedcap
 - Lift up on endcap while tightening the 5/16" bolt until the endcap is resting on the bedcap
 - Shift the casting until it corresponds with Figure 4 Table 1.2 by application.
 - Check that the lip of gasket is seated in the groove of the endcap all around
 - Torque 5/16" bolt to first value of 5 ft. lbs. (7 N m) on either side.
 8. Tighten the rear endcap onto the bedcap, Figure 5.
 - Lift up on endcap while tightening the 5/16" bolt until the endcap is resting on the bedcap
 - Put enough pressure on the rear endcap to remove any gaps between the endcaps and the tube
 - Align with groove on bedcap, then torque to 10 ft. lbs. (14 N m)
 9. Torque front endcap 5/16" bolts to final value of 10 ft. lbs. (14 N m)

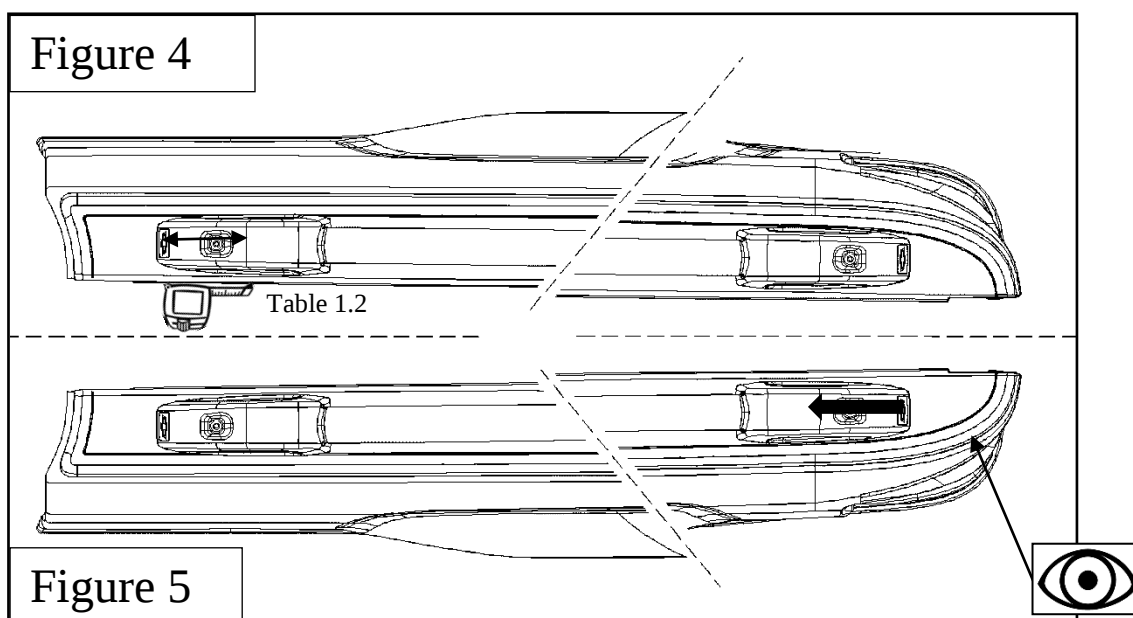


Table 1.2		Application	Distance Inches	Distance mm
84134634 84134635	84134631 84134632	Canyon/Colorado	3 $\frac{3}{16}$ "	81 mm
84134640 84134641	84134637 84134638			
84134646 84134647	84134643 84134644	Sierra/Silverado	4 $\frac{3}{32}$ "	104 mm
84134652 84134653	84134649 84134650			

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