

### 2019+ RAM 1500 Grille Mount for 20" Luminix

Congratulations on your purchase of a high quality PUTCO product. Should you need any application or technical assistance, feel free to call us at: 1-800-247-3974

Monday-Friday 8:00 a.m. - 5:00 p.m. (Central Standard Time)

Contact your PUTCO dealer for other quality accessories.

Please read all instructions before installation and verify that all parts are included.

KIT CONTENTS:	
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Powdercoated Mounting Brackets	2

#### Tools Needed:

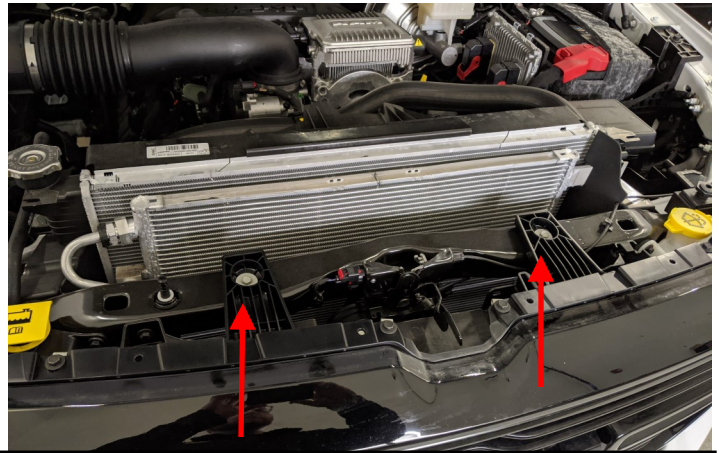
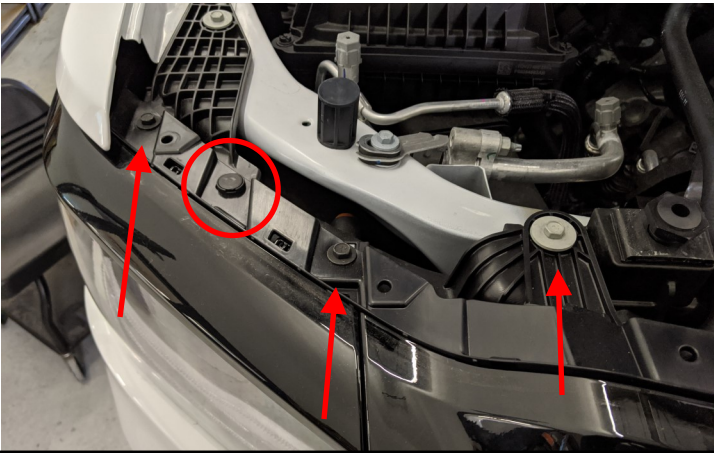
- Sockets: 7, 10mm
- Flat head screwdriver or trim removal tool

#### **2019+ RAM Grille Light Bar Bracket Installation:**

1. Remove clips (12) holding the radiator shroud using a clip removal tool or flat head screwdriver. Remove shroud. **Figure 1**



**Figure 1: Shroud clip locations**



2. Remove (4) 10mm bolts and (2) pop clips holding top of the grille to the vehicle.



3. Remove the first four 7mm bolts in each front fender well closest to the headlight. **If the vehicle is equipped with fender flares**, remove all bolts inside wheel and then pull fender flare out to remove from vehicle.

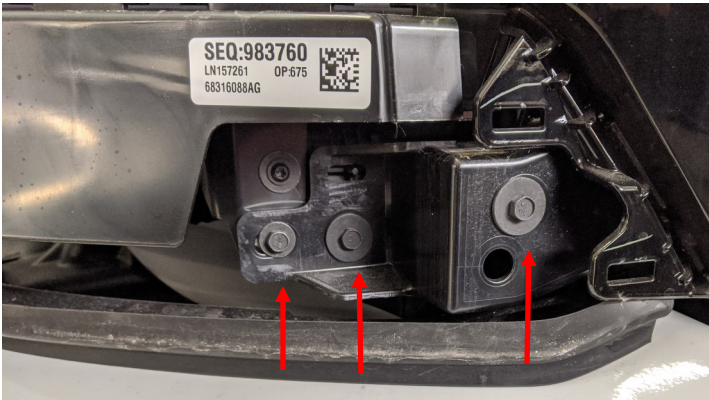


4. Pull the fender liner down to get access to the 10mm bolt on the backside of the front fender. This bolt is fairly long and may take some time to remove.

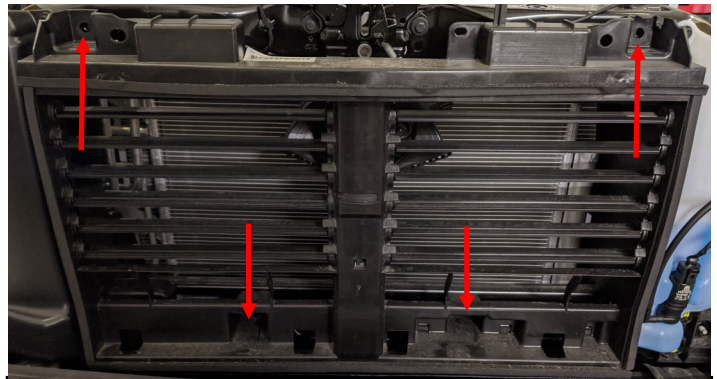


5. Remove the bumper trim by pulling the end near the wheel well away from the vehicle first. Once the clips on that end have released, move towards the grille and pop free the remaining clips.





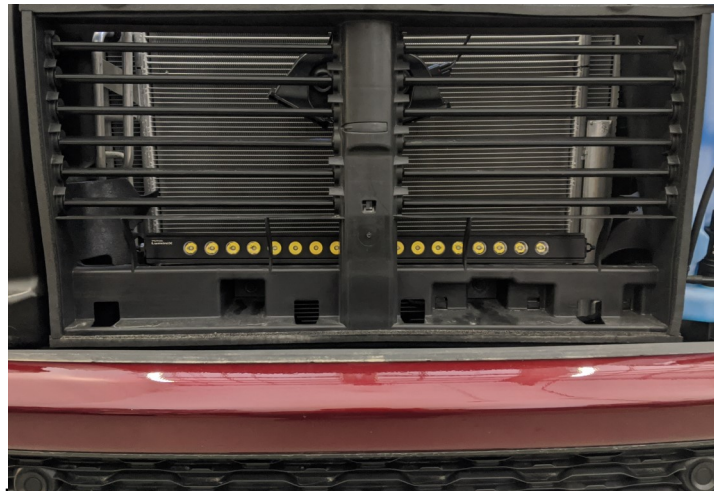
6. Remove (6) 10mm bolts. Pull grille to unclip fasteners and remove assembly. Passenger side shown.



7. Remove the (4) 10mm bolts holding the active shutters to the vehicle.



8. Install the brackets onto the light bar as shown.



9. Install the light bar and bracket assembly by sandwiching it between the active shutters and the radiator support using the lower two 10 mm bolts.

10. Follow the steps in reverse to complete installation. Refer to instructions included with light bar for wiring diagrams. This kit is made to work with Putco Luminix 20" light bar (**part no. 10020 or 11020**).

Your light bar is installed. Enjoy your quality Putco product.

